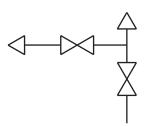
# Block & Bleed, Hard & Soft Tip (0.156" Orifice)



Note: Packing option shown. HL2 handles shown, HL1 is standard.

#### Flow Schematic



# 2603/2703 SERIES 2604/2704 SERIES

- Combines isolating and venting in a single valve, eliminating the need for tubing and fittings
- Block valve isolates the downstream process fluids and the bleed valve exhausts upstream fluids enabling static pressure transmitters, switches or gauges to be removed without disturbing the permanent piping installation
- Block valve is located on the right and the bleed valve is located on top in a 90° orientation, venting is to the left
- 100% helium leak tested to 1 x 10<sup>-4</sup> ml/s for performance and reliability
- Soft tip valves feature a patented Acetal non-rotating soft tip stem, and a back-up metal-to-metal seal (U.S. Patent 6,820,857)
- Blow-out proof stem provides a secondary stem seal in the full open position
- FKM o-ring seal and PTFE back-up ring below the stem threads to protect from corrosion and galling; PTFE or Graphite packing optional
- · All stem threads are rolled for strength and ease of operation
- One-piece bonnet with a metal-to-metal seal to the valve body below the bonnet threads
- · Slotted spring pin to prevent accidental loosening
- · Color coded vinyl dust caps for bonnets and stems (non-packing)
- Patented body-to-bonnet, metal-to-metal seal is designed to significantly increase the pressure range of the valve (U.S. Patent 7,758,014)

SPECIFICATIONS		
Zinc-Nickel plated Steel, electropolished 316 Stainless Steel*		
2603/2703 Series: 3/8" NPT 2604/2704 Series: 1/2" NPT, right venting optional		
Hard seat: 10,000 psi @ 200 °F Soft tip: 6,000 psi @ 200 °F		
0.156"		
C <sub>V</sub> 0.44		
All 316 Stainless Steel stems with FKM o-ring and PTFE back-up ring below the threads, PTFE or Graphite packing optional		
Panel mountings, o-ring materials, handles, packings, regulating stem and stem tips		
Approximately 2.2 lb.		

<sup>\*</sup> All 316SS products meet the requirements of NACE MR0175/ISO 15156-3.

For NOSHOK Valves with Steel valve types:



WARNING: This product can expose you to chemicals including Lead, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov

For NOSHOK Valves with Stainless Steel valve types:



WARNING: This product can expose you to chemicals including Chromium (VI) and Nickel, which are known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov

<sup>\*\*</sup> If a packing option is chosen, maximum pressure rating is 6,000 psi. Refer to the "Pressure vs. Temperature: Packing Style with Compatible Fluid" chart at the back of this catalog.

### 2603/2703 & 2604/2704 SERIES ORDERING INFORMATION

SERIES	2	2-valve		
SEATS	6	Hard seat	7	Soft tip
PROCESS TYPE	0	Static pressure		
CONNECTIONS	3	3/8" NPT	4	1/2" NPT
VALVE TYPES	FFC	Female-Female, Steel	FFCR	Female-Female, Steel, Right Vent
	FFS	Female-Female, Stainless Steel	FFSR	Female-Female, Stainless Steel, Right Vent

Please consult your local NOSHOK Distributor or NOSHOK, Inc. for availability and delivery information.

EXAMPLE		2 7 0 4 – FFC
		JIII T
Series	2-valve	
Seat	Soft tip	////
Process type	Static pressure	///
Connection	1/2" NPT	///
Valve type	Female-female, Steel	

To meet all of your specific application requirements, the following additional options are available for these manifold valves. To order all or any of these options, simply add them to the part number as shown in the diagram below.

NOTE 1: The example shown includes ALL possible additional options. Please include ONLY the options required for your application when building your part number. (EXAMPLE: 2704-FFC-P1)

**NOTE 2:** When a packing option is selected, an o-ring option is NOT available.

NOTE 3: The standard o-ring in all the NOSHOK manifold valves is FKM.

ORDERING INFORMATION - ADDITIONAL OPTIONS								
PACKINGS†	P1	PTFE	P2	Graphite**				
STEM TIPS	T1	Non-rotating (316 Stainless)**	T4	PEEK***	T7	Ball (ceramic)**	T10	Regulating Acetal ***
	T2	Acetal (Acetal)***	T5	Ball (440C Stainless)**	T8	Ball (Monel)**	T11	Regulating PCTFE***
	T3	PTCFE***	T6	Ball (carbide)**	Т9	Non-rotating regulating (316 Stainless)**	T12	Regulating PEEK***
O-RINGS*	EM1	EPDM	KZ1	FFKM (Perfluoroelastomer)	NB1	NBR		
HANDLES	HL2	2-1/2" "T"	HL4	1-3/8" Phenolic				
	HL3	1" Round knurled	HL5	1-3/4" Phenolic				

Please consult your local NOSHOK Distributor or NOSHOK, Inc. for availability and delivery information.

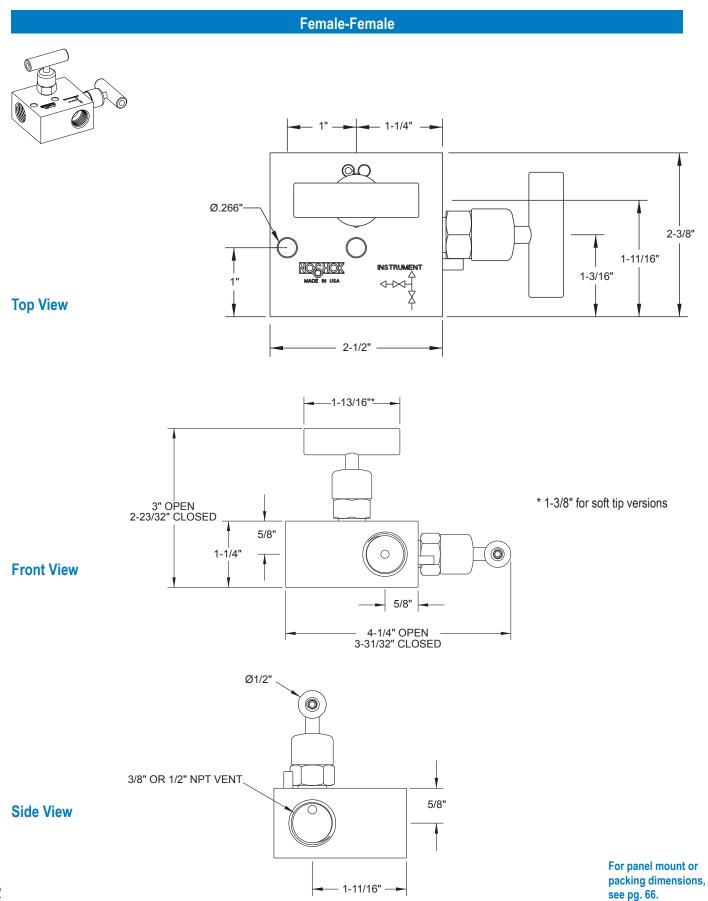
- † If a packing option is chosen, maximum pressure rating is 6,000 psi. Refer to the "Pressure vs. Temperature: Packing Style with Compatible Fluid" chart at the back of this catalog.
- Other o-ring materials available on request.
- \*\* Hard seat only.
- \*\*\* Soft tip only.

Please note that the standard o-ring in all the NOSHOK valves is FKM and the standard handles are block "T" handle (HL2) and bleed 1-3/8" mini "T" handle (HL7).

The handle material will always match the material of the valve, unless otherwise specified. For example, the mini "T" handle (HL1) on the 2704-FFC will be Steel. When only the standard configuration is needed, no additional designations are necessary. Please consult the factory for special application requests.

<b>EXAMPLE</b> with Additi	2 7 0 4 – FFC – P1	
		JIII T T
Series	2-valve	-//////////////////////////////////////
Seat	Soft tip	///////
Process type	Static pressure	////
Connection	1/2" NPT	_///
Valve type	Female-female, Steel	_//
Packing	PTFE .	

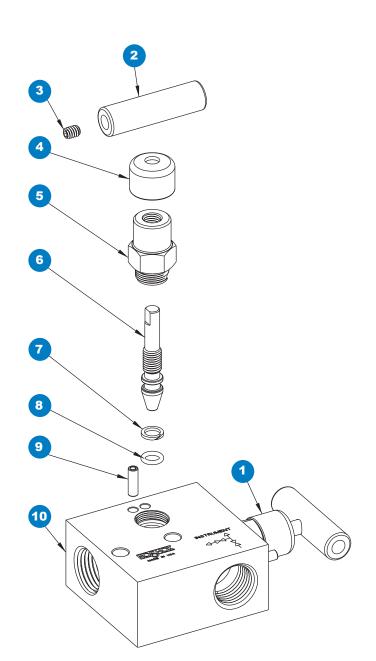
## **Dimensions**

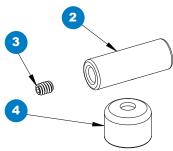


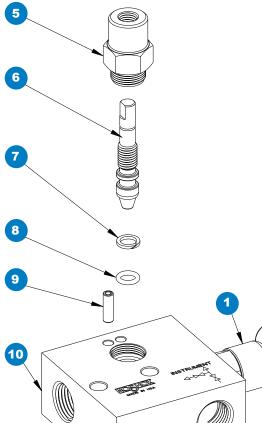
# 2603/2703 & 2604/2704 SERIES

**DIMENSIONS** 

Hard Seat Soft Tip







- 1 Blue dust cap
- 2 Mini valve "T" handle
- 3 Set screw
- 4 Red dust cap
- 5 Mini valve bonnet
- 6 Mini valve stem
- 7 PTFE back-up ring
- 8 FKM o-ring
- 9 Slotted spring pin
- 10 Valve body

- 1 Blue dust cap
- 2 Mini valve "T" handle
- 3 Set screw
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