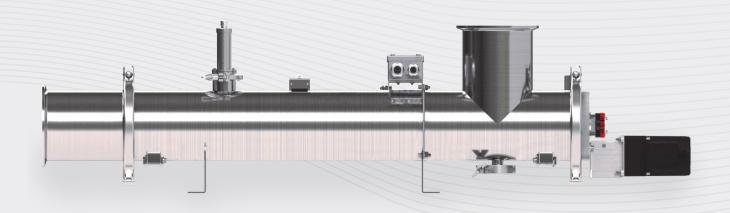


formerly Aquionics, Berson, Hanovia and Orca GmbH



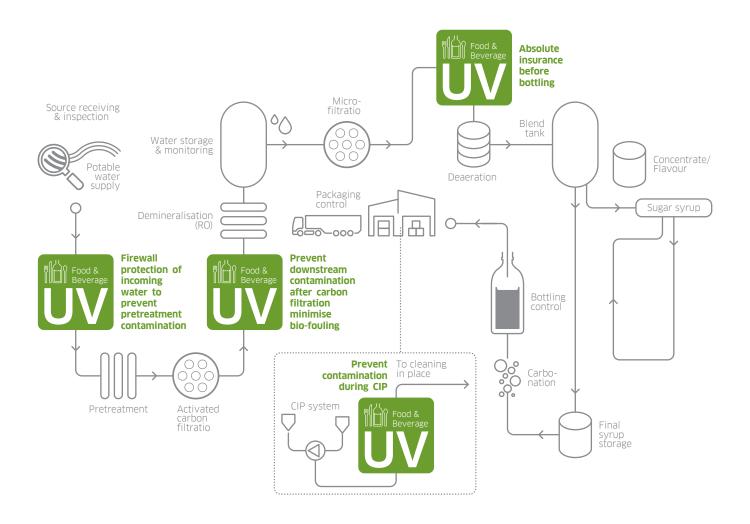
# PureLine PQ EO H+

BIOASSAYED UV TREATMENT FOR FOOD & BEVERAGE

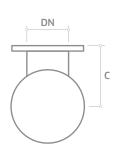
Our PureLine PQ EO H+ UV systems are aimed specifi ally at providing third party bioassayed UV for product and process waters used in the food and beverage industry. Integrating innovative single medium pressure lamp chamber with sensors and control technology to automatically deliver optimum treatment performance with high operational efficienc . Eliminating harmful microorganisms, reduce the bioburden, protect against bio-fouling, and lead to fewer CIP/SIP cycles. With a certified dry UV sensor measures the germicidal output of the UV system and a UV dose read out makes easy monitoring and log performance. Control system takes fl w and transmittance meter inputs and calculate the UV dose based on real time operating conditions. The PQ EO H+ models are Hygienic units designed with Triclamp fittings and ha e a 0.8 micron electro polished internal finish

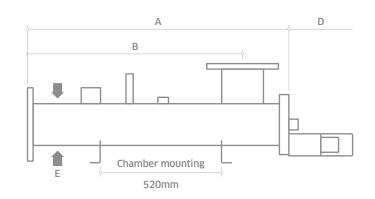


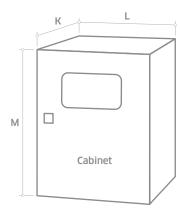
# POTENTIAL LOCATIONS OF THE PURELINE PQ EO H+™



KEY FEATURES	WHAT IT GIVES YOU	BENEFITS FOR YOU				
INTELLIGENCE						
UV sensor	Continuous verification of performance with in-built low UV dose alarm	Easy to monitor and log system performance				
UVGuard™ on UV sensor window	Protects against UV exposure when checking a UV duty sensor with a reference sensor while the system is operating	Ability to safely audit the UV performance without interrupting production				
Flow and UV transmittance (UVT) meter inputs	Stepless adjustment of lamp power based on real time operating conditions	Optimised use of energy, saving operating costs				
OPTIMISATION						
Single medium pressure lamp	Provides germicidal wavelengths to treat your	Does not affect taste and colour of final product				
	product or process water	No chemicals				
		Protects pre-treatment equipment and RO filters from bio-fouling reducing CIP frequency and downtime				
	High treatment capacity with a single lamp	Compact footprint and reduced operating cost				
Innovative chamber design	Maximises the water's exposure to UV light	Reduces energy costs				
Designed specifically for the food and beverage industry where hygienic design is required	Chamber has Tri-clamp connections <0.8 µm internal finish electropolished and passivated	Industry compliance, reduced risk of microbiological contamination				
	FDA and EC approved seals	Industry compliant materials				
	*Automatic wiper	Self cleaning to maintain performance				
INTEGRATION						
Designed for your process	*Skid mountable	Easy to install				
	*UVShield™ power cut-out for lamp access	Enhanced operator safety when changing a lamp				
	*Water leak detection	Increased product safety				
	RS 485 Industrial Ethernet	Easy integration to SCADA or plant control systems				
*Option						







MODEL NUMBER	MAX POWER (KW)	MIN T10(%)	DIMENS	IONS (N	/M)											APPRO)	K WEIGH	HT (KG)
	Starting				Cham	ber					rol Ca n cool			rol Ca vith A		Chamber		trol inet
			Unwiped	Wiped													Fan	With
			А		В	C	D	Ε	DN	K*	L	M**	K*	L	M**	(Empty)	cooled	A/C
PureLine PQ EO H+ 6	9	80	1377	1601	1174	220	1230	150	150	400	800	1200	400	1250	1200	44	96	120

All dimensions are approximate for clearance purposes only. We have a policy of continuous product development, exact drawings are available on request.

All specifications are subject to change without notification. Your distributor or our account manager can advise on correct sizing and specification requirements.

\* Allow dimension L in front of cabinet for door opening and panel access.

\*\* M dimension includes the space for the cabinet mounting brackets but you need to allow space below the cabinet for cable entry and access (minimum of 250 mm).

CE marked

in amension melodes the spa	ter for the cubinet mounting brackets but you nee
UV CHAMBER	
Material:	StSt 316L / 1.4404
Internal finish:	Tube, welds as laid, <0.8 µm Ra electropolished and passivated
External finish:	BS EN 10088-2 or 10088-3, 1J or 2J and ASTM No. 4
Process (mating) connections:	Tri-clamp DIN 32676 SER A
Drain connection:	Tri-clamp blanked off
End plate:	Removable end plate
Degree of protection:	IP65 equivalent to NEMA 4 but not for outside use
Arc tube (lamp):	Medium pressure
Arc tube enclosure:	Doped quartz (F240)
Number of arc tubes (lamps):	1
Expected lamp life:	9000 hours
Temperature sensor:	Yes
UV sensor:	Calibrated DVGW compliant dry sensor with UVGuard™ sensor window
Working fluid temperature:	1°C to 60°C (80°C unwiped)
Maximum CIP temperature:	95°C lamp off and CIP request acknowledged
Hydrostatically pressure tested:	Yes to PED requirements EN 13445
Chamber mounting:	Horizontal only
Operating pressure:	10 bar (positive pressure only)
Seals:	EPDM, ADI free, EC 1935/2004, FDA 21 CFR 177.2600 approved

177.2600 approved					
OPTIONS					
Document Support Pack					
Cabinet: Stainless steel 304					
Cabinet: Stainless steel 304 with air conditioning (5°-50°C), IP66 (NEMA 4X), relative humidity <95% non condensing					
Cabinet: Stainless steel 316 with air conditioning with slooping roof (5°-50°C), IP66 (NEMA 4X), relative humidity <95% non condensing					
Operation and Maintenance manual and printed Installation and Commissioning manual in Chinese, English, French, German and Spanish					
Wiper: Automatic (electrically driven)					
Flange options: ANSI 150, JIS, Table 'E' and PN16					
Chamber internal finish: <0.6 µm Ra or <0.38 µm Ra, welds polished out, electropolished and passivated					
Lead length: 20 and 29 m					
Max CIP temp: 130°C lamp turned off and CIP request acknowledged					
Welder Document Pack for chamber construction					
Bleed valve: Hygienic valve with tri-clamp connection					
Skid mounting (not ship board or earthquake zone)					
Vent valve: Manual valve hygienic design					

UVShield™: Power cut-out for lamp access					
Water leak detection: Detects water leaking from the UV lamp enclosure					
UL 508A					
In field UV reference sensor kit					
CABINET (CONTROLLER UVTC	)UCH™)				
Material:	Polyester coated carbon steel				
Degree of protection:	IP55 / NEMA 12				
Supply voltages:	380 V to 480 V (-5% to +10%), 50/60 Hz				
Operating temp range:	5°C to 40°C				
Relative humidity:	<85% non-condensing				
Cooling fans:	Yes				
CABINET (GENERAL)					
Ballast power adjustment:	Stepless variable power (30 to 100% of maximum ballast rating				
Interconnecting cable:	10 m cabinet to chamber				
CUSTOMER OUTPUTS					
4-20 mA passive outputs:	UV RED dose, UV intensity and chamber temperature				
VFC outputs:	Lamp ready (enable flow), system running, common warning, common trip, low dose warning, water leak detected, system in remote, OK to CIP				
CUSTOMER INPUTS					
4-20 mA active or passive inputs:	Flow meter and transmittance meter				
VFC inputs:	Remote stop/start, remote reset, remote CIP request, reduce power				
24 V dc pulsed inputs:	Start and stop				
CUSTOMER COMMUNICATION	IS PORT				
RS 485:	Industrial Ethernet				
APPROVALS					



# **PureLine PQ**

Also available in our Food & Beverage product range...

PURELINE DC+DCD

Dechlorination and Chlorine Dioxide removal PURELINE DO

Ozone removal and treatment

PURELINE D

Treatment as part of a multi barrier approach

PURELINE S

Sugar syrup treatment

Canada

+1 980.256.5700 americas@nuvonicuv.com

#### China

+86 21 61679599 apac@nuvonicuv.com

## Germany

+49 611 44575375 emea@nuvonicuv.com

## Malaysia

+60 16 440 8834 sea@nuvonicuv.com



### Mexico

+1 980.256.5700 americas@nuvonicuv.com

#### **United Kingdom**

+44 1753 515300 emea@nuvonicuv.com

#### USA

+1 980 256 5700 americas@nuvonicuv.com



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